

Painting in accordance with TD-GZ.10.0055



- Protect from painting all threaded holes and machined surfaces marked with ○
- Protect only with primer all surfaces marked with ◎

GENERAL WELDING REQUIREMENTS

Welding classification and controlling according
to technical specification BLUE_TS_WLD_01

WELDING PERFORMANCE CLASS

CP C2

10	Block	3	G210.07.07.10005	XG50-N1 18-10 EN10088	-	0,048 kg	
9	Plate	2	G210.07.07.11005	S355J2 EN10025 -		0,055 kg	
8	Plate	4	G210.07.07.11004	S355J2 EN10025 -		0,091 kg	
7	Tube	1	G210.07.07.10002	S355J2H EN10210		9,759 kg	
6	Bending_Sheet	1	G210.07.35.10006	S355J2 EN10025 -		0,319 kg	
5	Bending_Sheet	1	G210.07.35.10005	S355J2 EN10025 -		0,319 kg	
4	Plate	2	G210.07.35.10004	S355J2 EN10025 -		1,15k g	
3	Bending_Sheet	2	G210.07.35.10003	S355J2 EN10025 -		2,449 kg	
2	Plate	1	G210.07.35.10002	S355J2 EN10025 -		2,046 kg	
1	Plate	4	G210.07.35.10001	S355J2 EN10025 -		0,044 kg	
No	Parpa Ady Designation Name of Item		Adet Qty	Resim No / Norm Drawing No / Norm	Matzame Material	Olçü Dimension	Kütyük Weight (kg)
	ISO 21920-1	ISO 8015	ISO 2553	General	ISO 2768	f L	mK
	EN 15085-2 Certification Level		C1-10	C1-10	Weld Pro.	ISO 18290	A20 B
	Approved	M.Giovinazzo	21/06/2023	Scale	ISO 12708	1m2	1m2
	Checked	M.Borio	21/06/2023	1:2	<div>TURAS</div> <div>Türkisch Industrie Anlagen Bau GmbH</div>		
	Prepared	M.Biscotti	21/06/2023				
<div></div> Jumper_Frame					<div></div> GZ10.07.35.10000		
-							
DATE	Date: 21/06/2023				Sheet : 1/1	Size:A0	Rev: 01

ISO 13920 Welded Construction - SSP 2765 General Tolerances - SS 2703 Steel Casting			
<1000	6.0	0.8	
<630	4.0	0.7	
<400	3.0	0.6	
<250	3.0	0.4	
<100	2.0	0.3	
<40	1.5	0.2	
L mm	H mm	Y mm	
mm	mm	Class	
<4000	2.0	0.4	
<2000	1.2	0.4	
<1000	0.8	0.3	
<400	0.5	0.3	
30-120	0.3	0.2	
L mm	m ±	K	
mm	mm	Class	
2-30	0.2	0.2	
L mm	A	E	
mm	mm	Class	
<20000	9.0	8.0	
<10000	8.0	7.0	
<1600	7.0	6.0	
<1000	6.0	5.0	
<800	5.0	4.0	
<400	4.0	3.0	
<200	3.0	2.5	
<100	2.0	1.5	
<40	1.0	1.0	
30-120	1.0	0.5	
L mm	A	E	
mm	mm	Class	
2-30	1.0	0.5	
L mm	A	E	
mm	mm	Class	